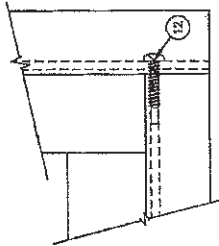
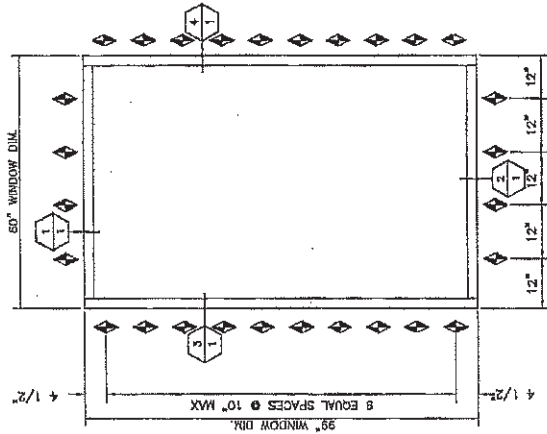


ITEM	# REQD	PART #	DESCRIPTION	MFG.
1	4	IF75	FRAME	EFCO
2	4	14R9	Glazing Stop	EFCO
3	AS REQD	1 STRUT		
4	AS REQD	1880 F-ANCHOR 2" LONG		EFCO
5	4	PN40 1/4" Setting Block		REED
6	4	PN41 1/4" Glazing Block		REED
7	AS REQD	STIKO #BX3/4" TEK SCREW		Bondmate
8	AS REQD	WAD9 BEAD VINYL		Bondmate
9	AS REQD	WJ66 Back Bedding (285MB)		CONVAL PASTES
10	AS REQD	WJ44 JOINT SEALER		Bondmate
11	AS REQD	WJ61 SILICONE SEALANT		Bondmate
12	8	SLO2		
13	4	14S0	Glazing Stop Cover	EFCO
14	AS REQD	WJ61 Sillicone (285MB)		Bondmate
15				
16				



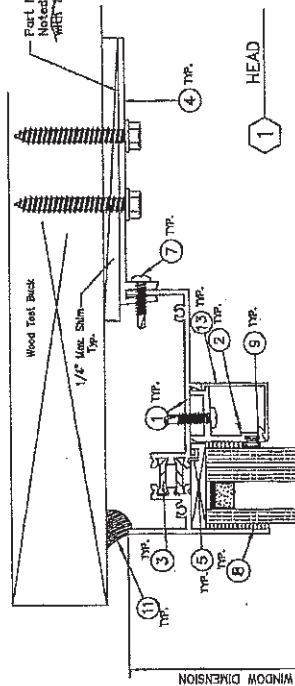
Test sample complies with these details.
Deviations are noted.

Report# 87165
Date 3/5/09 Tech 76



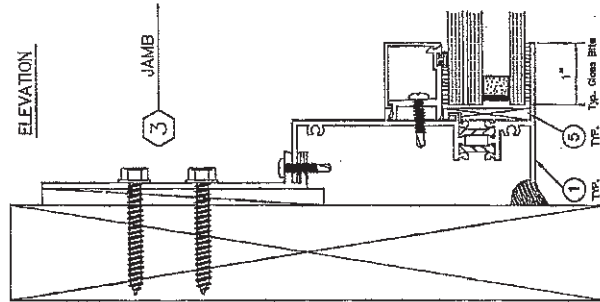
FRAME CORNER ASSEMBLY
MILLED AND MECHANICALLY ASSEMBLED

Part NO. 1880 Out 2" Long And Pinned
Note: This Element Is Annotated With 2
1/4" x 1/4" Wood Screws
W/ 1/2" Penetration (Typ.)



1 1/2" NOMINAL GLASS THICKNESS
1/4" CLEAR H.S.
4375 A.S.
9/16" NOMINAL LAMINATED (1/4" H.S. -000
PVB-1/4" H.S.)

ELEVATION



* DENOTES LOCK LOCATION
♦ DENOTES ANCHOR LOCATION

EFCO CORPORATION
1000 County Road - Minnetonka, Minnesota 55708

6621 FIXED WINDOW
1 ARGF MISS F - PVR

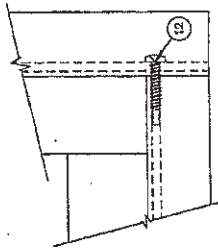
©2008 EFCO CORPORATION ALL RIGHTS RESERVED
REPORT# XXXX-XXX-XX
SHEET 1 OF 1

DRAWN BY MESS
ATE 5-00-2009

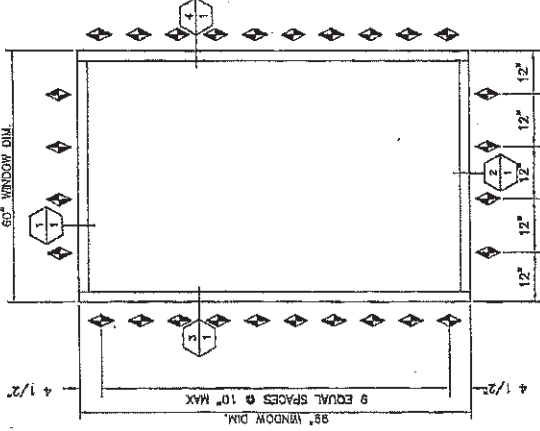
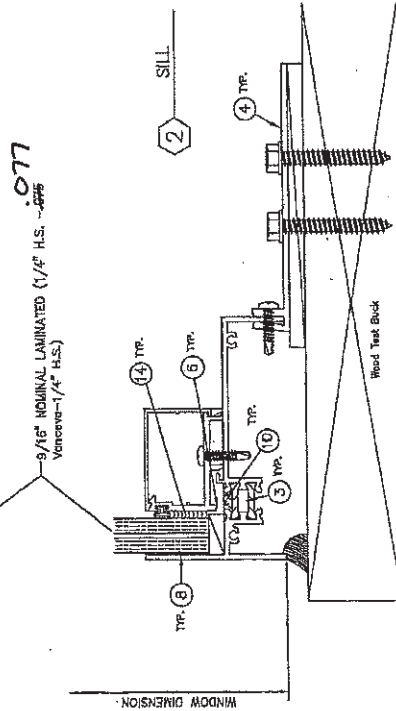
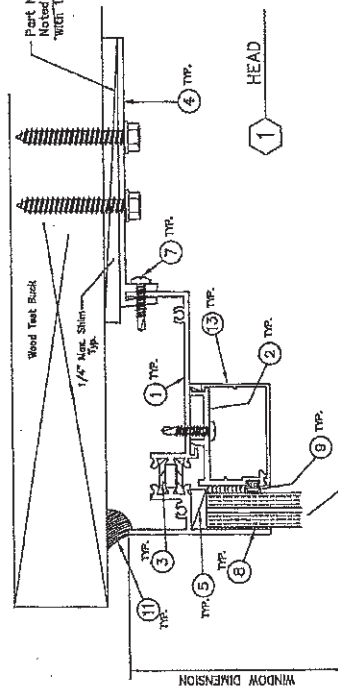
CHECKED BY
DATE

SCALE FULL

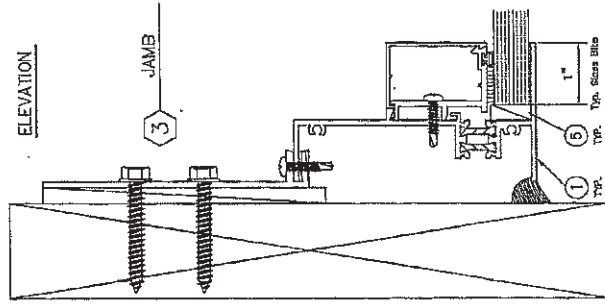
REV.



FRAME CORNER ASSEMBLY
MILLED AND MECHANICALLY ASSEMBLED



ELEVATION



* DENOTES LOCK LOCATION
◇ DENOTES ANCHOR LOCATION

EFCO CORPORATION
1000 County Road - Monett, Missouri 65708

6621 FIXED WINDOW
LARGE MISSISSIPPI - VANCEVA

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REPORT # XXXX-XXX-XX
SHEET 1 OF 1

ITEM	# REQD	PART #	DESCRIPTION	MFG.
1	4	IF75	FRAME	EFCO
2	4	1825	Glazing Stop	EFCO
3	AS REQD	1880	T-ANCHOR 2" LONG	EFCO
4	AS REQD	1880	T-ANCHOR 2" LONG	EFCO
5	4	HN15	1/4" Setting Block	REED
6	4	HEQS	1/4" Glazing Block	REED
7	AS REQD	STKO	#8X3/4" TEK SCREW	REED
8	AS REQD	J666	Back Bedding (295MB)	Bedding
9	AS REQD	WA05	BEAD VINYL	BEAD VINYL
10	AS REQD	J444	JOINT SEALER	JOINT SEALER
11	AS REQD	J461	SILICONE SEALANT	SEALANT
12	8	SL02		SEALANT
13	4	1825	Glazing Stop Cover	EFCO
14	AS REQD	J661	Silicone (295M)	SEALANT
15				
16				



Test sample complies with these details.
Deviations are noted.

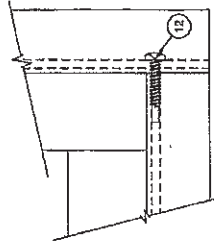
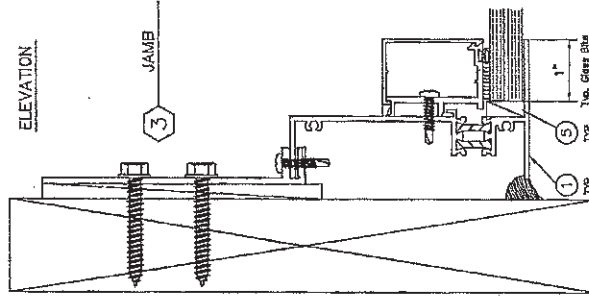
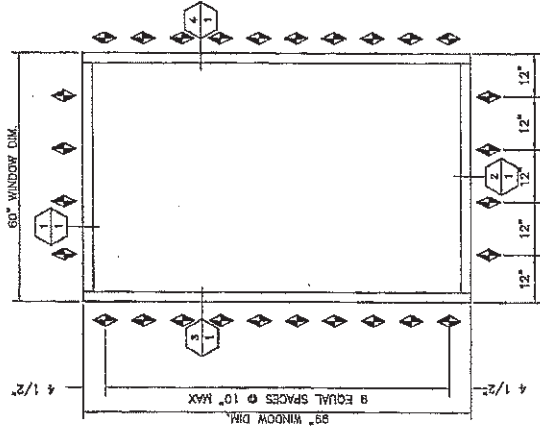
Report # 87165
Date 3/5/09 Tech JK

ITEM #	RECD #	PART #	DESCRIPTION	MFG.
1	4	1F75	FRAME	EFCO
2	4	1825	Glazing Stop	EFCO
3	AS RECD	1	STRUT	
4	AS RECD	1880	F-ANCHOR 2" LONG	EFCO
5	4	HN15	1/4" Setting Block	REED
6	4	HE05	1/4" Clearing Block	REED
7	AS RECD	STKO	#8X3/4" TEK SCREW	
8	AS RECD	JUB6	Back Bedding (285MB)	Bondtech
9	AS RECD	WA09	BEAD VINYL	Bondtech
10	AS RECD	JL44	JOINT SEALER	Bondtech
11	AS RECD	JL51	SILICONE SEALANT	Bondtech
12	9	SL02		
13	4	1825	Glazing Stop Cover	EFCO
14	AS RECD	JUB1	Silicone (235M)	Bondtech
15				
16				



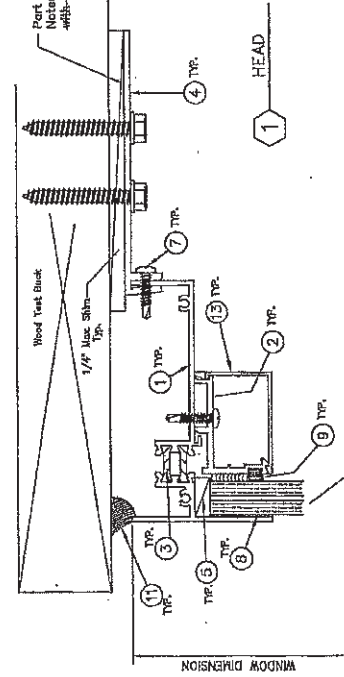
Test sample complies with these details.
Deviations are noted.

Report# 8765
Date 3/5/64 Tech 16

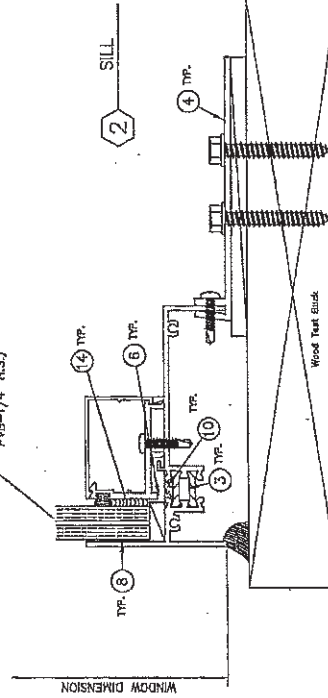


FRAME CORNER ASSEMBLY
MILLED AND MECHANICALLY ASSEMBLED

Part NO. 1880 Cut 2' Long And Placed On The Elevations Anchored With 2 #8 Wood Screws with application (typ.)



9/16" NOMINAL LAMINATED (1/4" H.S. -030
PVS-1/4" H.S.)



* REMOTES LOCK LOCATION
♦ DENOTES ANKOR LOCATION